

FIG.1

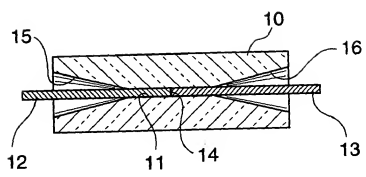


FIG.2A BEFORE JOINING **FIG.2B** AFTER JOINING **FIG.2C** AFTER MACHINING

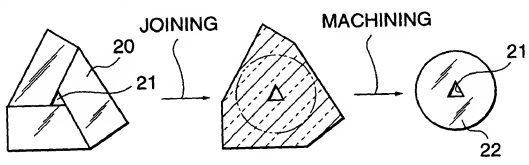


FIG.3A

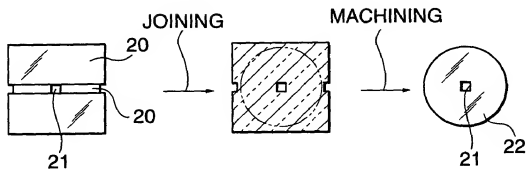
BEFORE JOINING

FIG.3B

AFTER JOINING

FIG.3C

AFTER MACHINING

**FIG.4A**

BEFORE JOINING

FIG.4B

AFTER JOINING

FIG.4C

AFTER MACHINING

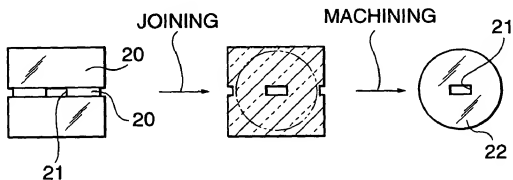


FIG.5A **FIG.5B** **FIG.5C**
BEFORE JOINING AFTER JOINING AFTER MACHINING

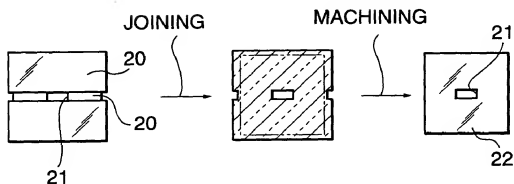


FIG.6A **FIG.6B** **FIG.6C**
BEFORE JOINING AFTER JOINING AFTER MACHINING

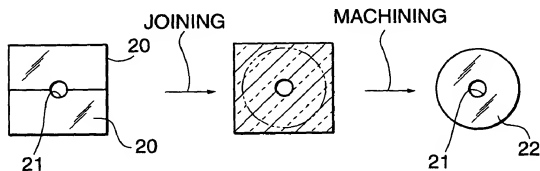


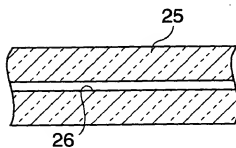
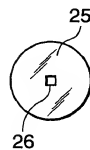
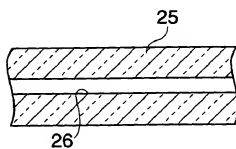
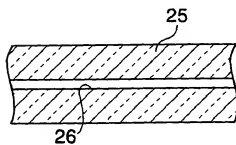
FIG.7A**FIG.7B****FIG.7C****FIG.8A****FIG.8B****FIG.8C****FIG.9A****FIG.9B****FIG.9C**

FIG.10A

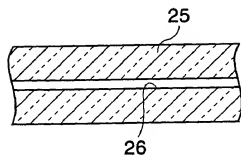


FIG.10B FIG.10C

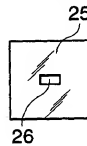


FIG.11A

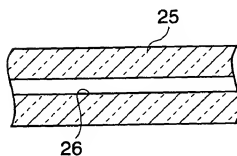


FIG.11B FIG.11C



FIG.12

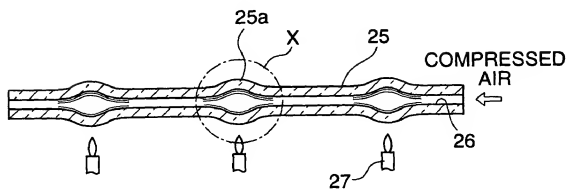


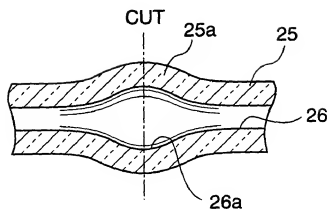
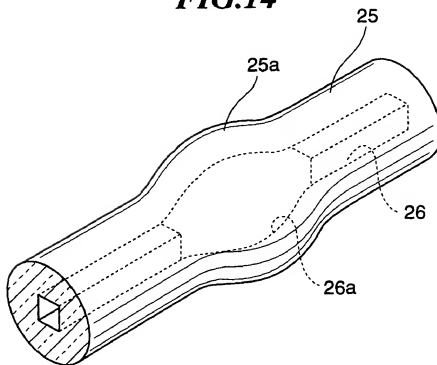
FIG.13**FIG.14**

FIG.15A

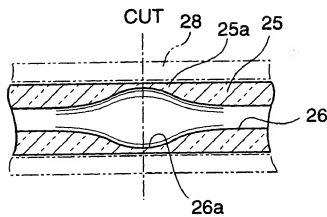


FIG.15B

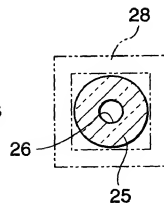


FIG.16

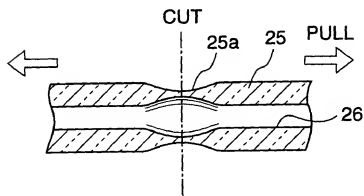


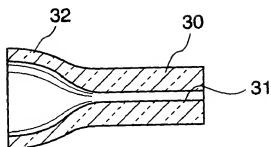
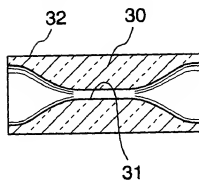
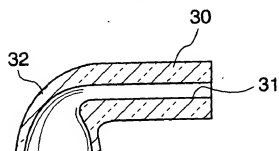
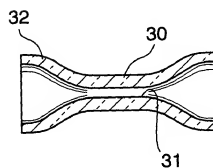
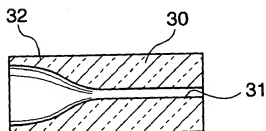
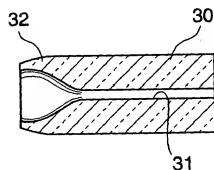
FIG.17A**FIG.17D****FIG.17B****FIG.17E****FIG.17C****FIG.17F**

FIG.18A

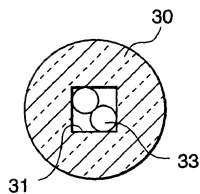


FIG.18B

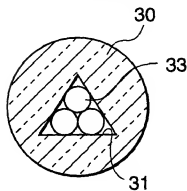


FIG.18C

